



## TEST REPORT

**Report No.:** D9601.01-501-47

**Rendered to:**

CLIMATE GUARD MANUFACTURING  
Chicago, Illinois

**PRODUCT TYPE:** PVC Fixed Window  
**SERIES/MODEL:** CG THERMAFORCE PW

**SPECIFICATION(S):** AAMA/WDMA/CSA 101/I.S.2/A440-11, *NAFS 2011 - North American Fenestration Standard/Specification for Windows, Doors, and Skylights*

AAMA/WDMA/CSA 101/I.S.2/A440-08, *NAFS - North American Fenestration Standard/Specification for Windows, Doors, and Skylights*

AAMA/WDMA/CSA 101/I.S.2/A440-05, *Standard/Specification for Windows, Doors, and Unit Skylights.*

CSA A440S1-09, Canadian Supplement to AAMA/WDMA/CSA 101/I.S.2/A440, *NAFS - North American Fenestration Standard/Specification for Windows, Doors, and Skylights.*

**Test Date(s):** 07/07/14  
**Through:** 11/17/14  
**Report Date:** 03/02/15



**SUMMARY OF RESULTS**

<b>Summary of Results</b>	
<b>Title</b>	<b>Test Specimen #1</b> <i>tape glazed with 1/8" glass</i>
AAMA/WDMA/CSA 101/I.S.2/A440-08 and -11	Class CW-PG35 1829 x 1905 (72 x75)-FW
AAMA/WDMA/CSA 101/I.S.2/A440-05	FW-C35 1829 x 1905 (72 x 75)
Design Pressure	±1680 Pa (±35.09 psf)
Air Infiltration	0.1 L/s/m <sup>2</sup> (0.01 cfm/ft <sup>2</sup> )
Canadian Air Infiltration/Exfiltration Level	Fixed
Water Penetration Resistance Test Pressure	580 Pa (12.11 psf)

<b>Summary of Results</b>		
<b>Title</b>	<b>Test Specimen #2</b> <i>tape glazed with 3/16" glass</i>	<b>Test Specimen #3</b> <i>silicone glazed with 3/16" glass</i>
AAMA/WDMA/CSA 101/I.S.2/A440-08 and -11	Class CW-PG65 1829 x 1905 (72 x75)-FW	Class CW-PG70 1829 x 1905 (72 x75)-FW
AAMA/WDMA/CSA 101/I.S.2/A440-05	FW-C65 1829 x 1905 (72 x 75)	FW-C70 1829 x 1905 (72 x 75)
Design Pressure	±3120 Pa (±65.16 psf)	±3360 Pa (±70.18 psf)

<b>Summary of Results</b>		
<b>Title</b>	<b>Test Specimen #4</b> <i>tape glazed with 1/8" glass</i>	<b>Test Specimen #5</b> <i>silicone glazed with 3/16" glass</i>
AAMA/WDMA/CSA 101/I.S.2/A440-08 and -11	Class CW-PG50 1524 x 1600 (60 x 63)-FW	Class CW-PG80 1524 x 1600 (60 x 63)-FW
AAMA/WDMA/CSA 101/I.S.2/A440-05	FW-CW50 1524 x 1600 (60 x 63)	FW-CW80 1524 x 1600 (60 x 63)
Design Pressure	±2400 Pa (±50.13 psf)	±3840 Pa (±80.20 psf)

**Test Completion Date:** 11/17/14

Reference must be made to Report No. D9601.02-501-47, dated 03/02/15 for complete test specimen description and detailed test results.

**1.0 Report Issued To:** Climate Guard Manufacturing  
2500 N. Pulaski Road  
Chicago, Illinois 60639

**2.0 Test Laboratory:** Architectural Testing, Inc.  
1140 Lincoln Avenue  
Springdale, Pennsylvania 15144  
724-275-7100

**3.0 Project Summary:**

**3.1 Product Type:** PVC Fixed Window

**3.2 Series/Model:** CG THERMAFORCE PW

**3.3 Compliance Statement:** Results obtained are tested values and were secured by using the designated test method(s). The specimens tested successfully met the performance requirements for the following ratings:

Test Specimen(s)	Title	Summary of Results
1	101/I.S.2/A440-08 and -11	Class CW-PG35 1829 x 1905 (72 x75)-FW
1	101/I.S.2/A440-05	FW-C35 1829 x 1905 (72 x 75)
2	101/I.S.2/A440-08 and -11	Class CW-PG65 1829 x 1905 (72 x75)-FW
2	101/I.S.2/A440-05	FW-C65 1829 x 1905 (72 x 75)
3	101/I.S.2/A440-08 and -11	Class CW-PG70 1829 x 1905 (72 x75)-FW
3	101/I.S.2/A440-05	FW-C70 1829 x 1905 (72 x 75)
4	101/I.S.2/A440-08 and -11	Class CW-PG50 1524 x 1600 (60 x 63)-FW
4	101/I.S.2/A440-05	FW-CW50 1524 x 1600 (60 x 63)
5	101/I.S.2/A440-08 and -11	Class CW-PG80 1524 x 1600 (60 x 63)-FW
5	101/I.S.2/A440-05	FW-CW80 1524 x 1600 (60 x 63)

This product was originally tested as the Deceuninck North America LLC Series/Model 440.00 PW-001, PVC Fixed Window and is a reissue of the original Report No. D9601.01-501-47. This report is reissued in the name of Climate Guardthrough written authorization by Deceuninck North America LLC.

**3.4 Test Dates:** 07/07/14 - 11/17/14

**3.5 Test Record Retention End Date:** All test records for this report will be retained until November 17, 2018.

**3.6 Test Location:** Deceuninck North America, LLC test facility in Monroe, Ohio. Calibration of test equipment was performed by Architectural Testing in accordance with AAMA 205-01 "In-Plant Testing Guidelines for Manufacturers and Independent Laboratories".

**3.0 Project Summary: (Continued)**

**3.7 Test Specimen Source:** The test specimen(s) were provided by the client. Representative samples of the test specimen(s) will be retained by Architectural Testing for a minimum of four years from the test completion date.

**3.8 Drawing Reference:** The test specimen drawings have been reviewed by Architectural Testing and are representative of the test specimen(s) reported herein. Test specimen construction was verified by Architectural Testing per the drawings located in Appendix C. Any deviations are documented herein or on the drawings.

**3.9 List of Official Observers:**

<u>Name</u>	<u>Company</u>
Dean Erbaugh	Deceuninck North America, LLC
James Grippo	Architectural Testing, Inc.

**4.0 Test Specification(s):**

AAMA/WDMA/CSA 101/I.S.2/A440-11, *NAFS 2011 - North American Fenestration Standard/Specification for Windows, Doors, and Skylights*

AAMA/WDMA/CSA 101/I.S.2/A440-08, *NAFS - North American Fenestration Standard/Specification for Windows, Doors, and Skylights*

AAMA/WDMA/CSA 101/I.S.2/A440-05, *Standard/Specification for Windows, Doors, and Unit Skylights.*

CSA A440S1-09, Canadian Supplement to AAMA/WDMA/CSA 101/I.S.2/A440, *NAFS - North American Fenestration Standard/Specification for Windows, Doors, and Skylights.*

**5.0 Test Specimen Description:**

**5.1 Product Sizes:**

**Test Specimens #1, #2, and #3:**

Overall Area: 3.5 m <sup>2</sup> (37.5 ft <sup>2</sup> )	Width		Height	
	millimeters	inches	millimeters	inches
Overall size	1829	72	1905	75

**5.0 Test Specimen Description:** (Continued)

**5.1 Product Sizes:** (Continued)

**Test Specimens #4 and #5:**

Overall Area: 2.4 m <sup>2</sup> (26.3 ft <sup>2</sup> )	Width		Height	
	millimeters	inches	millimeters	inches
Overall size	1524	60	1600	63

*The following descriptions apply to all specimens.*

**5.2 Frame Construction:**

Frame Member	Material	Description
Head, sill, and jambs	PVC	Extruded

	Joinery Type	Detail
All corners	Mitered	Thermally welded

**5.3 Weatherstripping:** No weatherstripping was utilized.

**5.4 Glazing:** *No conclusions of any kind regarding the adequacy or inadequacy of the glass in any glazed test specimen(s) can be made.*

Test Specimen(s)	Glass Type	Spacer Type	Interior Lite	Exterior Lite	Glazing Method
#1 and #4	7/8" IG	U-shaped steel, single sealed	1/8" annealed	1/8" annealed	Set from the interior against double-sided adhesive tape and secured with rigid vinyl glazing beads.
#2	7/8" IG	U-shaped steel, single sealed	3/16" annealed	3/16" annealed	
#3 and #5	7/8" IG	U-shaped steel, single sealed	3/16" annealed	3/16" annealed	Set from the interior against a bead of silicone sealant and secured with rigid vinyl glazing beads.

**5.0 Test Specimen Description:** (Continued)

**5.4 Glazing:** (Continued)

Test Specimen(s)	Quantity	Daylight Opening		Glass Bite
		millimeters	inches	
#1, #2, and #3	1	1692 x 1769	66-5/8 x 69-5/8	1/2"
#4 and #5	1	1387 x 1464	54-5/8 x 57-5/8	1/2"

**5.5 Drainage:**

Drainage Method	Size	Quantity	Location
Weepslot	1-1/8" wide by 3/16" high	2	Exterior sill face, one 4" from each end
Weepslot	1/2" wide by 1/8" deep	2	Sill glazing pocket, one at each end

**5.6 Hardware:** No hardware was utilized.

**5.7 Reinforcement:** No reinforcement was utilized.

**6.0 Installation:**

Each specimen was installed into a Spruce-Pine-Fir wood buck. The rough opening allowed for a 3/16" shim space. The nail fin perimeter of the specimen was sealed with a silicone sealant.

Location	Anchor Description	Anchor Location
Integral nail fin	#8 x 5/8" long pan head screw	Nominally spaced at 11" on center, and starting 2" in from each corner

**7.0 Test Results:** The temperature during testing was 22.2°C (72°F). The results are tabulated as follows:

**Test Specimen #1:**

Title of Test	Results	Allowed	Note
<b>Air Leakage,</b> Infiltration per ASTM E 283 at 75 Pa (1.57 psf)	0.1 L/s/m <sup>2</sup> (0.01 cfm/ft <sup>2</sup> )	1.5 L/s/m <sup>2</sup> (0.3 cfm/ft <sup>2</sup> ) max.	1
<b>Air Leakage,</b> Exfiltration per ASTM E 283 at 75 Pa (1.57 psf)	0.1 L/s/m <sup>2</sup> (0.01 cfm/ft <sup>2</sup> )	1.5 L/s/m <sup>2</sup> (0.3 cfm/ft <sup>2</sup> ) max.	1
<b>Canadian Air Infiltration/Exfiltration Level</b>	Fixed	0.2 L/s/m <sup>2</sup> (0.04 cfm/ft <sup>2</sup> ) max.	
<b>Water Penetration,</b> per ASTM E 547	N/A	N/A	2
<b>Uniform Load Deflection,</b> per ASTM E 330	N/A	N/A	2
<b>Uniform Load Structural,</b> per ASTM E 330	N/A	N/A	2
<b>Forced Entry Resistance,</b> per ASTM F 588, Type: D - Grade: 10	Pass	No entry	
<b>Thermoplastic Corner Weld</b>	Pass	Meets as stated	
<b>Optional Performance</b>			
<b>Water Penetration,</b> per ASTM E 547 at 580 Pa (12.11 psf)	Pass	No leakage	
<b>Uniform Load Deflection,</b> per ASTM E 330 Deflections taken at the left jamb +1680 Pa (+35.09 psf) -1680 Pa (-35.09 psf)	0.5 mm (0.02") 0.5 mm (0.02")	1.5 mm (0.06") max. 1.5 mm (0.06") max.	5, 6
<b>Uniform Load Structural,</b> per ASTM E 330 Permanent sets taken at the left jamb +2520 Pa (+52.63 psf) -2520 Pa (-52.63 psf)	<0.3 mm (<0.01") <0.3 mm (<0.01")	0.8 mm (0.03") max. 0.8 mm (0.03") max.	4, 5

**7.0 Test Results:** (Continued)

**Test Specimen #2:**

Title of Test	Results	Allowed	Note
<b>Optional Performance</b>			
<b>Uniform Load Deflection,</b> per ASTM E 330 Deflections taken at the left jamb +3120 Pa (+65.16 psf) -3120 Pa (-65.16 psf)	0.3 mm (0.01") 0.5 mm (0.02")	1.5 mm (0.06") max. 1.5 mm (0.06") max.	5, 6
<b>Uniform Load Structural,</b> per ASTM E 330 Permanent sets taken at the left jamb +4680 Pa (+97.74 psf) -4680 Pa (-97.74 psf)	<0.3 mm (<0.01") <0.3 mm (<0.01")	0.8 mm (0.03") max. 0.8 mm (0.03") max.	4, 5

**Test Specimen #3:**

Title of Test	Results	Allowed	Note
<b>Optional Performance</b>			
<b>Uniform Load Deflection,</b> per ASTM E 330 Deflections taken at the left jamb +3360 Pa (+70.18 psf) -3360 Pa (-70.18 psf)	0.3 mm (0.01") 0.3 mm (0.01")	1.5 mm (0.06") max. 1.5 mm (0.06") max.	5, 6
<b>Uniform Load Structural,</b> per ASTM E 330 Permanent sets taken at the left jamb +5040 Pa (+105.26 psf) -5040 Pa (-105.26 psf)	<0.3 mm (<0.01") <0.3 mm (<0.01")	0.8 mm (0.03") max. 0.8 mm (0.03") max.	4, 5



**7.0 Test Results:** (Continued)

**Test Specimen #4:**

Title of Test	Results	Allowed	Note
<b>Optional Performance</b>			
<b>Uniform Load Deflection,</b> per ASTM E 330 Deflections taken at the left jamb +2400 Pa (+50.13 psf) -2400 Pa (-50.13 psf)	0.3 mm (0.01") 0.3 mm (0.01")	1.5 mm (0.06") max. 1.5 mm (0.06") max.	5, 6
<b>Uniform Load Structural,</b> per ASTM E 330 Permanent sets taken at the left jamb +3600 Pa (+75.19 psf) -3600 Pa (-75.19 psf)	<0.3 mm (<0.01") <0.3 mm (<0.01")	0.8 mm (0.03") max. 0.8 mm (0.03") max.	4, 5

**Test Specimen #5:**

Title of Test	Results	Allowed	Note
<b>Optional Performance</b>			
<b>Uniform Load Deflection,</b> per ASTM E 330 Deflections taken at the left jamb +3840 Pa (+80.20 psf) -3840 Pa (-80.20 psf)	0.3 mm (0.01") 0.3 mm (0.01")	1.5 mm (0.06") max. 1.5 mm (0.06") max.	5, 6
<b>Uniform Load Structural,</b> per ASTM E 330 Permanent sets taken at the left jamb +5760 Pa (+120.30 psf) -5760 Pa (-120.30 psf)	<0.3 mm (<0.01") <0.3 mm (<0.01")	0.8 mm (0.03") max. 0.8 mm (0.03") max.	4, 5

## 7.0 Test Results: (Continued)

*Note 1: The tested specimen meets (or exceeds) the performance levels specified in AAMA/WDMA/CSA 101/I.S.2/A440 for air leakage resistance.*

*Note 2: The client opted to start at a pressure higher than the minimum required. Test results are reported under Optional Performance.*

*Note 3: The deflections reported are not limited by AAMA/WDMA/CSA 101/I.S.2/A440 for this product designation. The deflection data is recorded in this report for special code compliance and information only.*

*Note 4: Loads were held for 10 seconds.*

*Note 5: Tape and film were not used to seal against air leakage during structural testing.*

*Note 6: Loads were held for 52 seconds*



This report is reissued in the name of Climate Guard Manufacturing through written authorization of Deceuninck North America LLC to whom the original report was rendered. The original Deceuninck North America LLC Report No. is D9601.01-501-47.

Architectural Testing will service this report for the entire test record retention period. Test records such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained by Architectural Testing, Inc. for the entire test record retention period.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimen(s) tested. This report may not be reproduced, except in full, without the written approval of Architectural Testing, Inc.

For ARCHITECTURAL TESTING, Inc.

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James P. Grippo  
Technician

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Lynn George  
Director- Regional Operations

JPG:sld

Attachments (pages): This report is complete only when all attachments listed are included.

- Appendix-A: Alteration Addendum (1)
- Appendix-B: Location of Air Seal (1)
- Appendix-C: Drawing(s) (5)



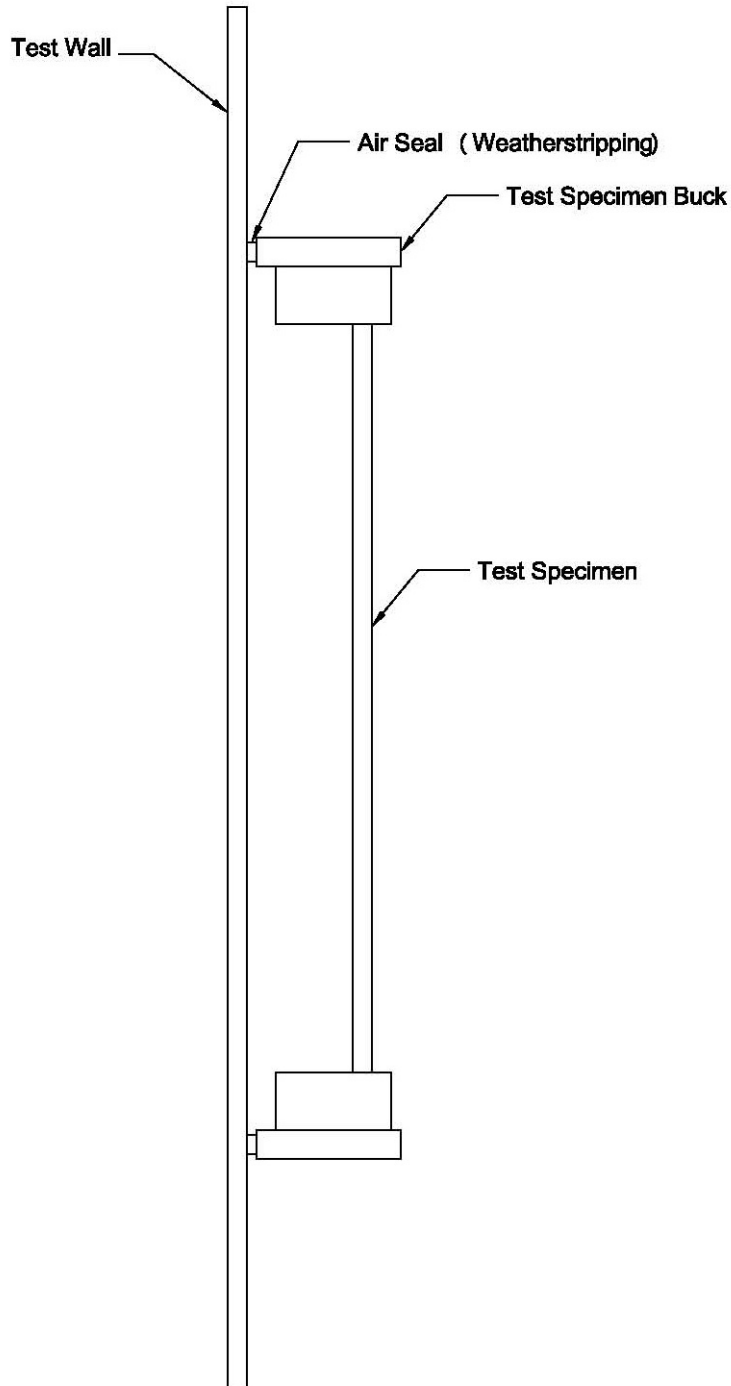
## **Appendix A**

### **Alteration Addendum**

*Note: No alterations were required.*

### Appendix B

**Location of Air Seal:** The air seal between the test specimen and the test wall is detailed below. The seal is made of foam weatherstripping and is attached to the edge of the test specimen buck. The test specimen buck is placed against the test wall and clamped in place, compressing the weatherstripping and creating a seal.







## **Appendix C**

### **Drawing(s)**

## 440.000 PW - 001 - BILL OF MATERIALS

ITEM NO.	DESCRIPTION	QUANTITY	PART NO.	FAB DWG. NO	SOURCE
1	HEAD	1	10004404/54 (FIN/FINLESS)	10004404-F-02	A
2	SILL	1	10004404/54 (FIN/FINLESS)	10004404-F-03	A
3	JAMB	2	10004404/54 (FIN/FINLESS)	10004404-F-04	A
4	GLAZING BEAD HORIZONTAL (3/4"IG)	2	10004436	STRAIGHT CUT	A
5	GLAZING BEAD VERTICAL (3/4"IG)	2	10004436	STRAIGHT CUT	A
6	GLAZING BEAD HORIZONTAL (1-1/4"IG)	2	10004435	STRAIGHT CUT	A
7	GLAZING BEAD VERTICAL (1-1/4"IG)	2	10004435	STRAIGHT CUT	A
8	GLAZING BEAD HORIZONTAL (7/8"IG)	2	10005456	STRAIGHT CUT	A
9	GLAZING BEAD VERTICAL (7/8"IG)	2	10005456	STRAIGHT CUT	A
10	WEEP HOLE COVER	2	1221		GGGG
11					
12	INSTALLATION SCREWS (NOTE 1)	4	#8 X 2" PPH SCREW		ANY
13	INSTALLATION HOLE PLUGS (NOTE 1)	4	9946		D
14	JAMB JACKS (NOTE 1)	2	8385PSI625		E
15					
16					
17					
18	 <b>Architectural Testing</b>				
19					
20					
21	Test sample complies with these details Deviations are noted.				
22					
23	Report# <u>D9601.01-S01-47</u>				
24	Date <u>11/19/14</u> Tech <u>JG</u>				
25					

<b>REV</b>	<b>DATE</b>	<b>DESCRIPTION</b>	<b>BY</b>	 351 N. GARVER ROAD MONROE, OHIO 45050	
A	08/26/14	Item No. 2 - Fab Dwg. No was -02, now -03	MTC	440 PW FRAME BOM USMTC	
CONFIDENTIAL UNPUBLISHED WORK © 2013 DECEUNINCK NORTH AMERICA				NAME:	440.000PW-001
				DWN BY:	
				CHKD BY:	
				DWG NO:	

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NOTE 1. REQUIRED FOR R&R INSTALLATIONS ONLY.

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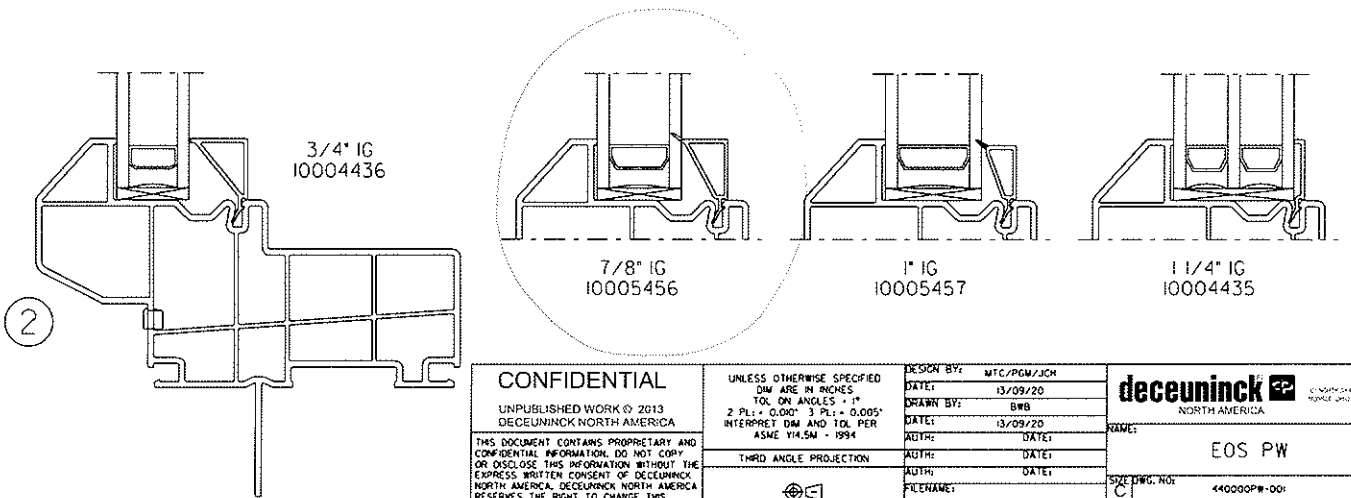
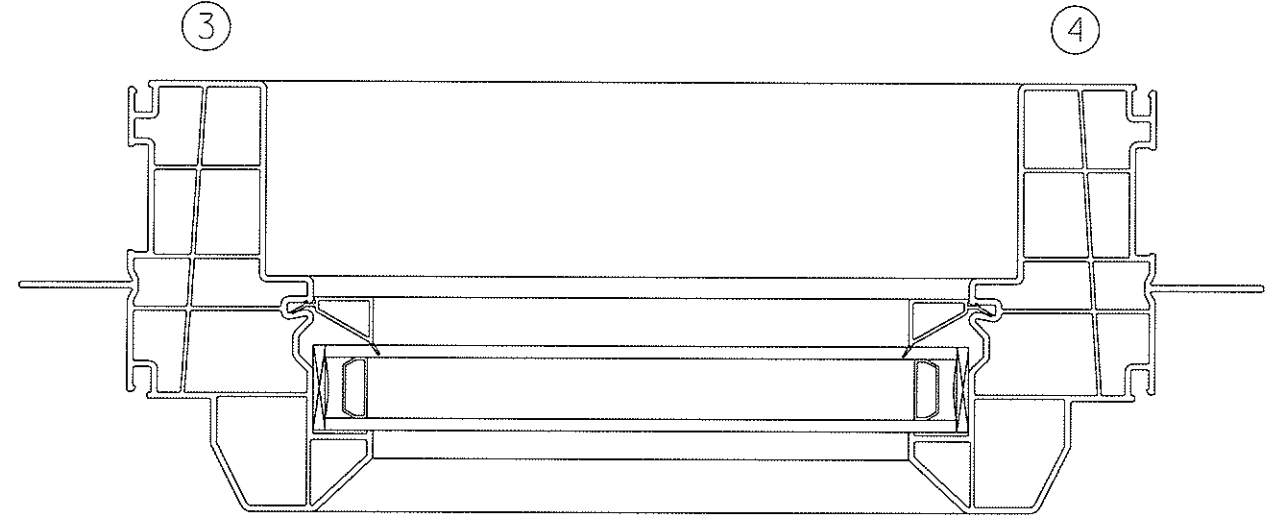
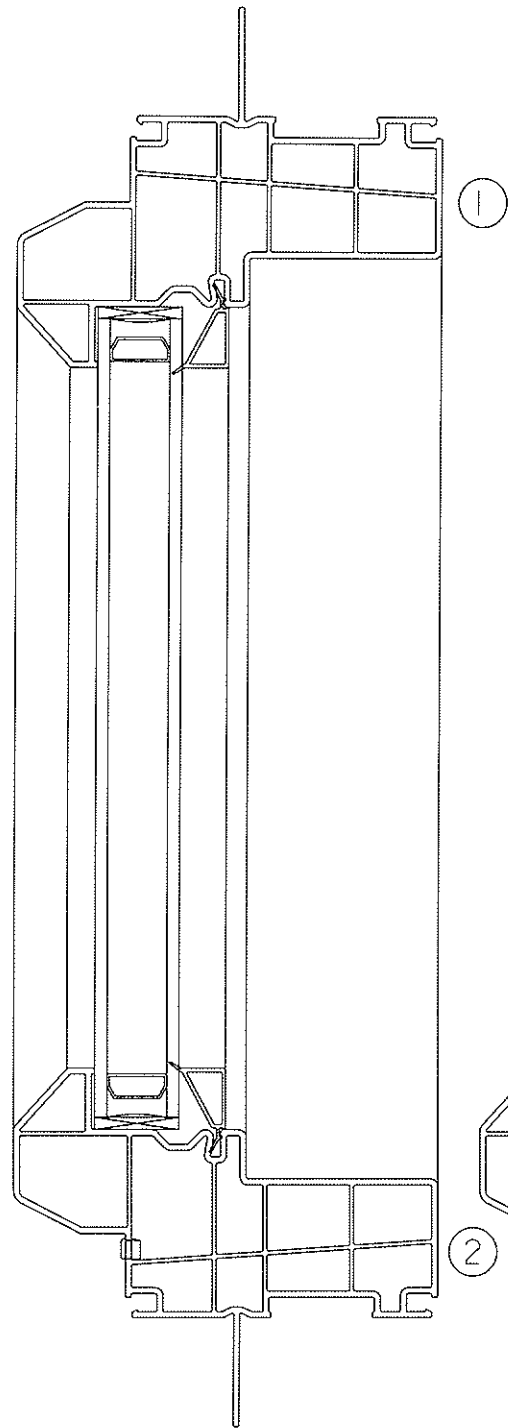
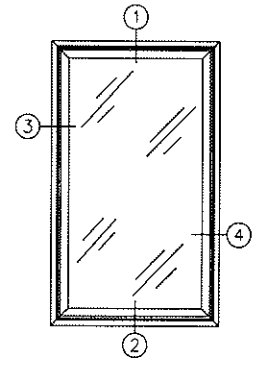
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

SPL004TES



Test sample complies with these details  
Deviations are noted.

Report# D9601.01-501-47  
Date 11/19/14 Rev 36



SUSEFS

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		<p>DRAWN BY: BWB</p> <p>DATE: 13/09/20</p> <p>AUTH: DATE:</p> <p>AUTH: DATE:</p> <p>AUTH: DATE:</p> <p>FILENAME: 14387</p>	
		<p>SHEET: 1 OF 1</p>	

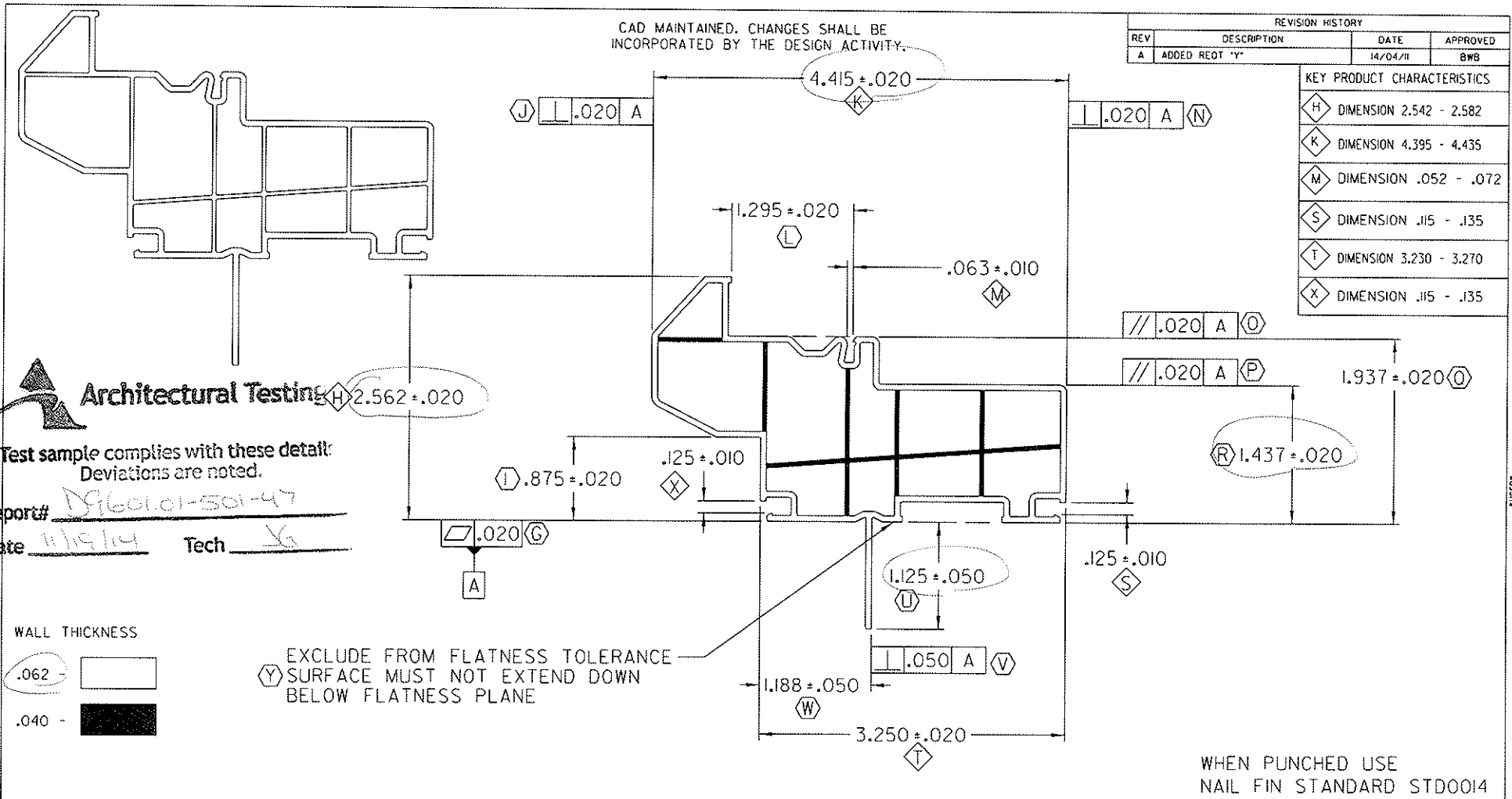
SFELES



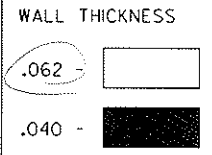
CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
A	ADDED REQT "Y"	14/04/11	BWB

KEY PRODUCT CHARACTERISTICS	
H	DIMENSION 2.542 - 2.582
K	DIMENSION 4.395 - 4.435
M	DIMENSION .052 - .072
S	DIMENSION .115 - .135
T	DIMENSION 3.230 - 3.270
X	DIMENSION .115 - .135



**Architectural Testing**  
 Test sample complies with these detail:  
 Deviations are noted.  
 Report# D960101-501-47  
 Date 11/9/14 Tech JG



EXCLUDE FROM FLATNESS TOLERANCE  
 SURFACE MUST NOT EXTEND DOWN BELOW FLATNESS PLANE

WHEN PUNCHED USE NAIL FIN STANDARD STD0014

- NOTES:
- 'STD00013' STRAIGHTNESS CLASS A AND LENGTH TOLERANCES APPLY (A)
  - INTERPRET ALL TOLERANCE APPLICATIONS PER STD00013 (B)
  - UNSPECIFIED EXTERNAL RADII = .XXX +.010 / -.005 (C)
  - UNSPECIFIED INTERNAL RADII = .XXX +.020 / -.005 (D)
  - UNSPECIFIED EXTERNAL WALL THICKNESS = .XXX +/- 10% (E)
  - UNSPECIFIED INTERNAL WALL THICKNESS = .XXX +/- 20% (F)

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	THIRD ANGLE PROJECTION 	REV. A	REV. A

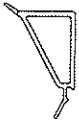
PHOTOGRAPHS  
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CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	---	---	---

KEY PRODUCT CHARACTERISTICS

F	DIMENSION .150 - .190
G	MYLAR 10005456_OP NEW
H	MYLAR 10005456_OP NEW
I	DIMENSION .605 - .645
J	DIMENSION .051 - .091
K	DIMENSION .217 - .257



SCALE = 1:1

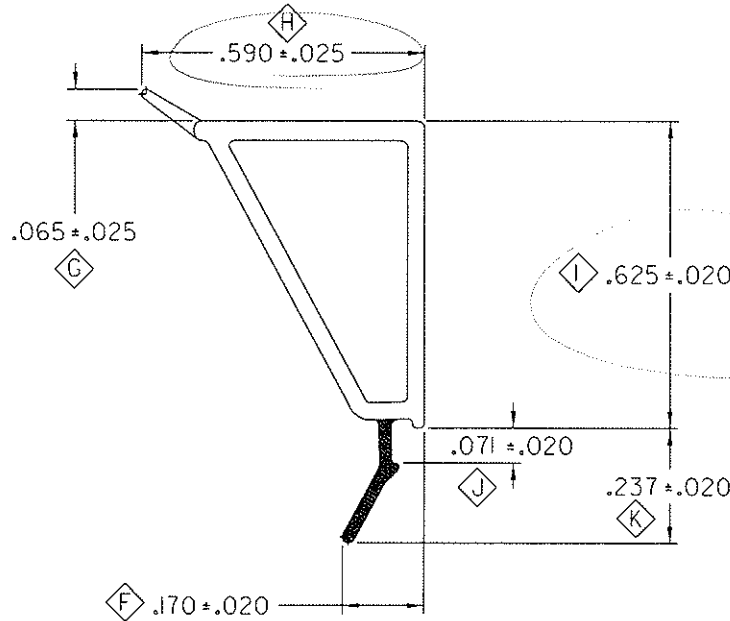


Architectural Test

Test sample complies with these details.  
Deviations are noted.

Report# D60001-501-47

Date 11/9/14 Tech K



WALL THICKNESS

.035 -

.025 -

USE MYLAR 10005456\_OP REV NEW FOR DIMENSIONS G AND H

NOTES:

- 'STD00013' STRAIGHTNESS CLASS E AND LENGTH TOLERANCES APPLY (A)
- INTERPRET ALL TOLERANCE APPLICATIONS PER STD00013 (B)
- UNSPECIFIED EXTERNAL RADII = .XXX +.010 / -.005 (C)
- UNSPECIFIED INTERNAL RADII = .XXX +.020 / -.005 (D)
- UNSPECIFIED EXTERNAL WALL THICKNESS = .XXX +/- 10% (E)

<b>CONFIDENTIAL</b>	UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES TOL ON ANGLES = 1° 2 PL: + 0.010° 3 PL: + 0.005° INTERPRET DIM AND TOL PER ASME Y14.5M - 1994	DESIGN BY: <u>BWB</u>	<b>deceuninck</b> NORTH AMERICA
	UNPUBLISHED WORK © 2013 DECEUNINCK NORTH AMERICA	DATE: <u>13/01/11</u>	
THIS DOCUMENT CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION. DO NOT COPY OR DISCLOSE THIS INFORMATION WITHOUT THE EXPRESS WRITTEN CONSENT OF DECEUNINCK NORTH AMERICA. DECEUNINCK NORTH AMERICA RESERVES THE RIGHT TO CHANGE THIS DRAWING AND ANY ASSOCIATED DOCUMENTS.	THIRD ANGLE PROJECTION	DRAWN BY: <u>BWB</u>	NAME: <b>GLAZING BEAD</b>
		DATE: <u>13/01/11</u>	
		FILENAME: <u>\$FILE NAMES</u>	
		DATE: <u>DATE:</u>	SIZE/DWG. NO: <u>10005456_SH</u>
		DATE: <u>DATE:</u>	SCALE: <u>4:1</u> (LBS/FT.) <u>.048</u>
		DATE: <u>DATE:</u>	SHEET: <u>1 OF 1</u>
			REV. <u>NEW</u>

SPR01045

SUSERS

SPR01045

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

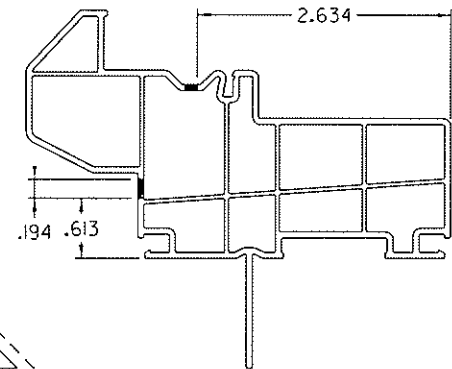
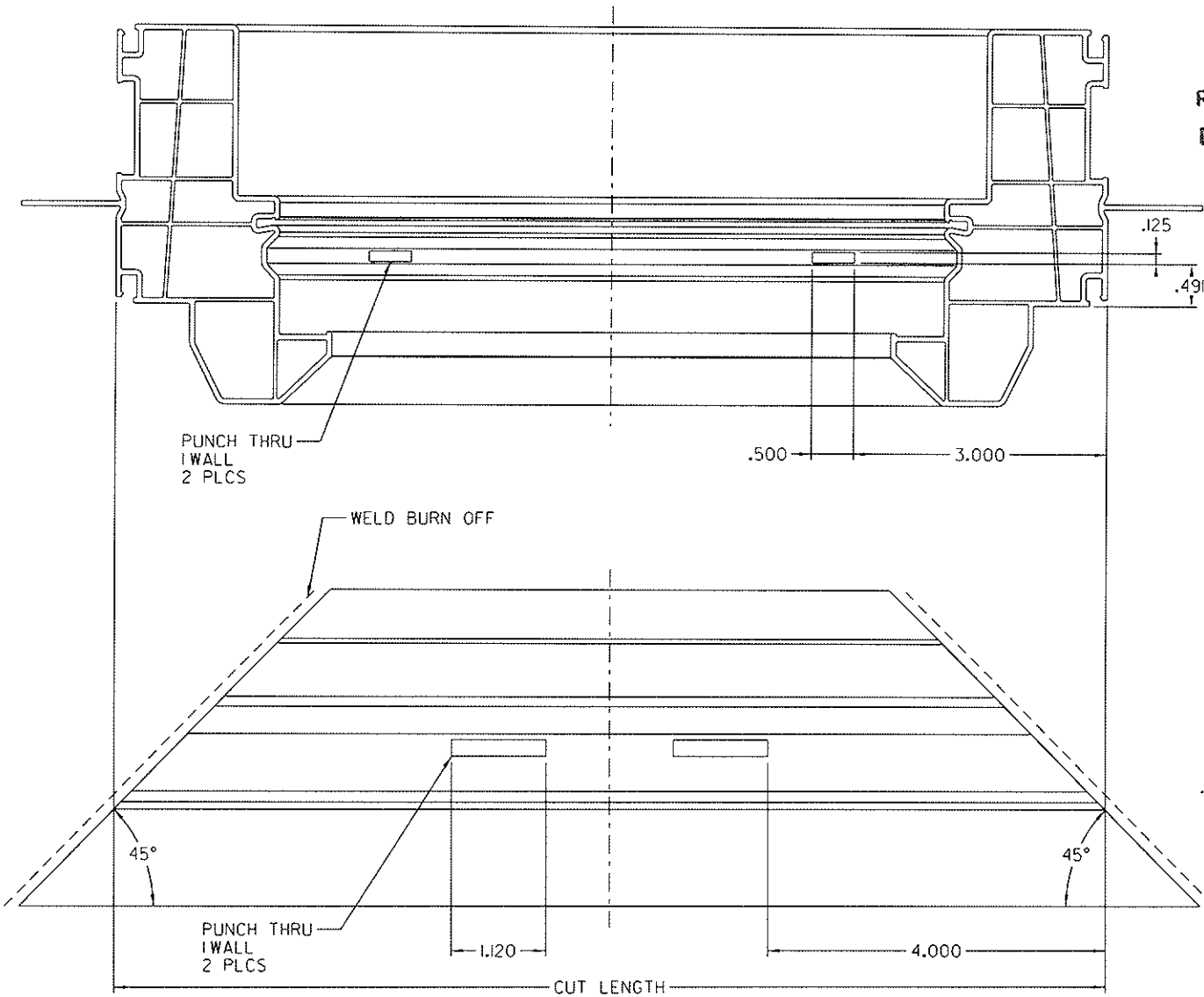
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1	DESCRIPTION	DATE	APPROVED



# Architectural Testing

Test sample complies with these details.  
Deviations are noted.

Report# D9601.01-50147  
Date 11/19/14 Tech JG



NOTES:

1. DIMENSIONS DO NOT INCLUDE WELD BURN-OFF. TYPICAL WELD BURN-OFF IS .094" TO .125" PER END.

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UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES  
TOL ON ANGLES = 1°  
2 PL ± 0.001 3 PL ± 0.005  
INTERPRET DIM AND TOL PER ASME Y14.5M - 1994  
THRD ANGLE PROJECTION

DESIGN BY: MTC  
DATE: 13/09/04  
DRAWN BY: CRB  
DATE: 13/09/25  
AUTH: DATE:  
AUTH: DATE:  
AUTH: DATE:  
FILENAME:  
143959

**deceuninck** NORTH AMERICA  
NAME: SILL FRAME PW  
SIZE DWG: NO: 10004404-F-03  
SCALE: 1:1 1/8"=1'-0" NA SHEETS 1 OF 1

SUSSEPS SHEETS